

SAFETY DATA SHEET

One Coat DPM Trade - Resin

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

One Coat DPM Trade - Resin

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Construction Materials

Restricted to professional users.

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Kelmores Limited

The Dell, Berry Way, Chorley

PR7 6RA Lancashire

UK

E-mail

info@kelmore.co.uk

Revision

09/07/2025

SDS Version

3.0

Date of previous version

01/07/2025 (2.0)

1.4. ▼ Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)

General public:

England - Dial 111 to reach NHS 111 (24 hour service)

Scotland - Dial 111 to reach NHS 24 (24 hour service)

Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)

See section 4 "First aid measures".

SECTION 2: Hazards identification

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.1. ▼ Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.

Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Irrit. 2; H319, Causes serious eye irritation.

Repr. 1B; H360, May damage fertility or the unborn child.

Aquatic Chronic 2; H411, Toxic to aquatic life with long lasting effects.

2.2. Label elements

Hazard pictogram(s)



Signal word

Danger

▼ Hazard statement(s)

Causes skin irritation. (H315)

May cause an allergic skin reaction. (H317)

Causes serious eye irritation. (H319)

May damage fertility or the unborn child. (H360)

Toxic to aquatic life with long lasting effects. (H411)

Precautionary statement(s)

General

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Prevention

Obtain special instructions before use. (P201)

Avoid breathing mist/vapour. (P261)

Wear eye protection/protective clothing. (P280)

Response

If exposed or concerned: Get medical advice/attention. (P308+P313)

If skin irritation or rash occurs: Get medical advice/attention. (P333+P313)

Storage

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Disposal

Dispose of contents/container in accordance with local regulation.

(P501)

Hazardous substances

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Additional labelling

Restricted to professional users.

2.3. Other hazards

Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS No.: 1675-54-3 EC No.: 216-823-5 UK-REACH: Index No.:	40-60%	Skin Irrit. 2, H315 (SCL: 5.00 %) Skin Sens. 1, H317 Eye Irrit. 2, H319 (SCL: 5.00 %) Aquatic Chronic 2, H411	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	CAS No.: 9003-36-5 EC No.: 500-006-8 UK-REACH: Index No.:	10-15%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	CAS No.: 68609-97-2 EC No.: 271-846-8 UK-REACH: Index No.:	5-10%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Repr. 1B, H360F	[19]

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

[19] UVCB = Unknown or variable composition, complex reaction products or of biological materials

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.

Eye contact

If in eyes: Flush eyes immediately with plenty of water or isotonic water (20-30 °C) for at least 5 minutes and continue until irritation stops. Remove contact lenses. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:
Get immediate medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.
Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.
If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:
Carbon oxides (CO / CO₂)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.
Hazchem Code: ●3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.
Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc. In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Limit spillage and collect using granular absorbent or similar materials, and dispose of it in accordance with the regulations on dangerous waste.
Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

It is recommended to install waste collection trays in order to prevent emissions to the waste water system and surrounding environment.
Avoid direct contact with the product.
Avoid contact during pregnancy and while nursing.
Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. A sign warning of toxic materials shall be affixed the room and cupboard containing the product(s).

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material

Keep only in original packaging.

Storage conditions

Keep in a cool, well ventilated place away from heat.

Store locked up.

Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

DNEL

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	89.3 µg/kg bw/day
Long term – Systemic effects - Workers	Dermal	750 µg/kg bw/day
Long term – Systemic effects - General population	Inhalation	870 µg/m ³
Long term – Systemic effects - Workers	Inhalation	4.93 mg/m ³
Long term – Systemic effects - General population	Oral	500 µg/kg bw/day

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	500 µg/kg bw/day
Long term – Systemic effects - Workers	Dermal	1 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	870 µg/m ³
Long term – Systemic effects - Workers	Inhalation	3.6 mg/m ³
Long term – Systemic effects - General population	Oral	500 µg/kg bw/day

PNEC

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		6 µg/L
Freshwater sediment		341 µg/kg
Intermittent release (freshwater)		18 µg/L
Intermittent release (marine water)		1.8 µg/L
Marine water		600 ng/L
Marine water sediment		34.1 µg/kg

Predators		11 mg/kg
Sewage treatment plant		10 mg/L
Soil		64.7 µg/kg

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		105.8 µg/L
Freshwater sediment		307.16 mg/kg
Intermittent release (freshwater)		72 µg/L
Marine water		10.58 µg/L
Marine water sediment		30.72 mg/kg
Sewage treatment plant		10 mg/L
Soil		1.234 mg/kg

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Do not recirculate outlet air that contain the substances.

Apply standard precautions during use of the product. Avoid inhalation of vapours.

Hygiene measures

Take off contaminated clothing and wash it before reuse.

Measures to avoid environmental exposure


Keep damming materials near the workplace. If possible, collect spillage during work.

Individual protection measures, such as personal protective equipment


Generally

Use only UKCA marked protective equipment.


Respiratory Equipment

Type	Class	Colour	Standards	
In case of inadequate ventilation wear respiratory protection. Recommended: disposable particulate mask(P2)(EN143)				

Skin protection

Recommended	Type/Category	Standards	
Wear appropriate protection clothing	-	-	

Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Chemical resistant gloves	-	-	-	

Eye protection

Type	Standards	
Safety glasses	EN166	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Liquid

Colour

Black

Odour / Odour threshold

Barely perceptible.

pH

No data available

Density (g/cm³)

1.7

Kinematic viscosity

No data available

Particle characteristics

Not applicable

Phase changes

Melting point/Freezing point (°C)

Not applicable

Softening point/range (°C)

Does not apply to liquids.

Boiling point (°C)

No data available

Vapour pressure

No data available

Relative vapour density

No data available

Decomposition temperature (°C)

No data available

Data on fire and explosion hazards

Flash point (°C)

No data available

Flammability (°C)

The material is not combustible.

Auto-ignition temperature (°C)

No data available

Lower and upper explosion limit (% v/v)

No data available

SolubilitySolubility in water

Insoluble

n-octanol/water coefficient (LogKow)

Not applicable

Solubility in fat (g/L)

Not applicable

9.2. Other informationEvaporation rate (n-butylacetate = 100)

Not applicable

Oxidizing properties

No data available.

Other physical and chemical parameters

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law**Acute toxicity**

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/irritation

Causes serious eye irritation.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

▼ Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

▼ Long term effects

Reproductive toxicity: This product contains teratogenic substances, which may produce anomalies and/or developmental defects to the human offspring. Adverse effects include: death, growth retardation, congenital disorders, delayed mental development, and functional disorders. This product contains reprotoxic substances, which may harm the reproductive capacity. Adverse effects include: sterility, effects on the sexual function, lowered effective fertility and dysfunctional menstrual cycle.

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane has been classified by IARC as a group 3 carcinogen.

SECTION 12: Ecological information

12.1. Toxicity

Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

This product contains substances that are toxic to the environment. May result in adverse effects to aquatic organisms.

This product contains substances, which may cause adverse long-term effects to the aquatic environment.

SECTION 13: Disposal considerations

Waste treatment methods

Product is covered by the regulations on hazardous waste.

HP 4 - Irritant (skin irritation and eye damage)

HP 10 - Toxic for reproduction

HP 13 - Sensitising

HP 14 - Ecotoxic

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code






Not applicable.


Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane)	Transport hazard class: 9 Label: 9 Classification code: M6  	III	Yes	Limited quantities: 5 L Tunnel restriction code: (-) See below for additional information.
IMDG	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane)	Transport hazard class: 9 Label: 9 Classification code: M6  	III	Yes	Limited quantities: 5 L EmS: F-A S-F See below for additional information.
IATA	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane)	Transport hazard class: 9 Label: 9 Classification code: M6 	III	Yes	See below for additional information.

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informatio n:
						

* Packing group

** Environmental hazards

Additional information

This product is within scope of the regulations of transport of dangerous goods.

These substances when carried in single or combination packaging's containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR/IMDG/IATA provided the packaging's meet the general provisions of 4.1.1.1, 4.1.1.2, 4.1.1.4 - 4.1.1.8 (ADR, IMDG) / 5.0.2.4.1, 5.0.2.6.1.1, 5.0.2.8 (IATA).

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ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

Hazchem Code: ●3Z

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

Restricted to professional users.

People under the age of 18 shall not be exposed to this product.

Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

Demands for specific education

No specific requirements.

Control of Major Accident Hazards (COMAH) - Categories / dangerous substances

E2 - ENVIRONMENTAL HAZARDS, Qualifying quantity (lower-tier): 200 tonnes / (upper-tier): 500 tonnes

Additional information

Not applicable.

Sources

The Management of Health and Safety at Work Regulations 1999.

The Health and Safety at Work etc. Act 1974 Regulations 2013.

Control of Major Accident Hazards (COMAH) Regulations 2015.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as

retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H315, Causes skin irritation.

H317, May cause an allergic skin reaction.

H319, Causes serious eye irritation.

H360F, May damage fertility.

H411, Toxic to aquatic life with long lasting effects.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWG = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

GWP = Global warming potential

IARC = International Agency for Research on Cancer (IARC)

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The classification of the substance/mixture in regard of environmental hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The safety data sheet is validated by

AS

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en