TECHNICAL DATA SHEET

LevelMore® Absolute 30

13/08/26

An ultra-rapid setting, flexible, 2-part levelling and smoothing compound

Key Features

- Excellent adhesion to a wide range of subfloors, most without priming
- Suitable over adhesive residues, including bitumen
- Moisture tolerant: can be used below damp proof membranes
- Superb flow and surface finish
- Protein-free formulation with high dimensional stability

Technical Information

Classification *(EN 13813)*		CT-C16-F10
Unit size		20kg bag & 5 litres pouch
Application temperature (air and background)		≥ 5˚C
Application thickness		2-20mm
@20˚C	Working time Walk on Tile after Fit resilient floor coverings after	15 minutes 30 minutes 45 minutes 90 minutes
Consumption per mm thickness		Approximately 1.48kg /m²
Flow rate using a 30mm Ø x 50mm flow ring *(EN 12706)*		140-150mm
Compressive strength	After 1 day After 7 days After 28 days	>8 N/mm² >12 N/mm² >16 N/mm²
Flexural strength	After 1 day After 7 days After 28 days	>4 N/mm² >7 N/mm² >10 N/mm²
VOC emissions	Low – Conforms to Eurofins Indoor Air Comfort criteria	

Areas of Use

Floors	Interior	Domestic and Commercial	Over Adhesive Residues	Below Damp Proof Membranes	Water Piped and Electric Underfloor Heating	Limited Movement/ Vibration

Kelmore®

UK CA CE

EN 13813: CT-C16-F10

Background and Surface Preparation

Backgrounds must be sufficiently dry and strong enough to carry the total weight being applied. All surfaces must be clean, sound and free from contaminants that could impair adhesion, such as dust, dirt, oil, grease, laitance, and curing agents. Timber bases must be rigid, stable and adequately ventilated. They should support both static and dynamic loads without deflection and be covered with an appropriate intermediate layer. Ensure any remaining adhesive residues are hard, sound, well adhered and not softened by water.

Suitable Floor Backgrounds

				PRIMER REQUIRED
Asphalt (Flooring Grade)	Existing Ceramic, Porcelain, and Natural Stone Tiles	Plywood Overlay (Class 3)	Tile Backer Boards	None Required
A Cement:Sand Screed (inc. Heated)**			**A** Concrete**	Prime*More* Universal
B Epoxy DPM*		**B** Metal (Steel)		Prime*More* Grip
C Calcium Sulphate/Anhydrite Screed (inc. Heated)				Prime*More* CS

A Prime with one coat of Prime*More* Universal diluted 1:3 with water. Depending on the porosity of the background, additional diluted coats may be required.

B Prime with one neat, undiluted coat of Prime*More* Grip.

C Prime with one neat, undiluted coat of Prime*More* CS.

The primer must be allowed to dry before applying Level*More* Absolute 30.

*Kelmore DPM does not require priming if applying Level*More* Absolute 30 within 24 hours of application.

**Although priming is not necessary for the compound to bond to these porous backgrounds, priming is recommended to regulate background porosity and will result in improved adhesion, workability and the product's surface finish.

Guidance notes on suitable floor backgrounds

The following backgrounds do not require priming.

FLOORING GRADE ASPHALT
- Must be hard, sound and firmly adhered.

EXISTING CERAMIC, PORCELAIN, AND NATURAL STONE TILES
- Must be in good condition, free from contaminants and well bonded.
- Ensure the existing structure can take the additional weight.

Fitting Resilient Floor Coverings:
- If the existing tiles are fixed to a subfloor that does not contain an effective structural damp proof membrane, Kelmore DPM must be applied to the surface of the prepared tiles.

PLYWOOD OVERLAY (CLASS 3)
Fitting Resilient Floor Coverings:
- Plywood must be a minimum 6mm thick and conditioned to the appropriate moisture content for the environment.
- Fix using screw nails, ring shank nails, or screws every 100mm at the sheet's perimeter and 150mm elsewhere.

TILE BACKER BOARDS
- Must be installed as instructed by the manufacturer and be securely fixed to rigid, suitable, prepared bases.
- Where boards have been installed on solid bases using tile adhesive, ensure the adhesive has fully set before commencing work.
- Please note that some proprietary board manufacturers may specify a minimum compound thickness when installing certain floor coverings to prevent point-loading issues.

For best results, including improved adhesion, workability and surface finish, prime the following backgrounds with Prime*More* Universal, diluted 1:3 by volume with clean water (1 part primer to 3 parts water). The primer must be touch dry before applying the flooring compound.

CEMENT:SAND SCREED
Tile-Fixing (Porcelain & Ceramic):
- Allow new screeds to dry for at least 3 weeks.
- Direct fixing of agglomerate and some natural stone tiles will require extended drying times.
- For proprietary screeds, follow the manufacturer's recommendations for preparation and drying times.

Fitting Resilient Floor Coverings:
- Ensure the screed has an effective structural DPM and is dry (≤75% RH).
- If a structural damp proof membrane is absent or ineffective, apply One Coat DPM *Fast* or One Coat DPM *Trade* to the surface.
- Prime*More* MVS may be used where residual construction moisture is present up to 95% RH, whilst One Coat DPM *Fast* and One Coat DPM *Trade* are suitable for use up to 98% RH.

Continued on next page...

HEATED CEMENT:SAND SCREED

- New screeds must be commissioned from 3 weeks after screed installation and before work commences.
- Heat slowly at a maximum rate of 5ºC per day until the maximum operating temperature is reached. Hold this temperature for 3 days before allowing the screed to cool to room temperature.
- For proprietary screeds, follow the manufacturer's recommendations for commissioning and preparation.

Fitting Resilient Floor Coverings:

- After commissioning, continue to run the underfloor heating until the screed is confirmed dry (≤75% RH).
- Prime*More* MVS may be used on prepared and commissioned heated screeds where residual construction moisture is present up to 85% RH. Alternatively, One Coat DPM *Fast* and One Coat DPM *Trade* may also be used on prepared and commissioned heated screeds.
- The underfloor heating should be switched off 48 hours prior to commencing work.

CONCRETE

Tile-Fixing (Porcelain, Ceramic, & Natural Stone):

- Allow new concrete to cure before being subjected to continuous air drying in good conditions for at least 6 weeks.
- Power floated concrete should be mechanically prepared to achieve a clean, sound, micro-textured, dust-free surface.

Fitting Resilient Floor Coverings:

- Ensure all concrete, including power floated concrete, has an effective structural damp proof membrane and is dry (≤75% RH).
- If a structural damp proof membrane is absent or ineffective, apply One Coat DPM *Fast* or One Coat DPM *Trade* to the surface.
- Prime*More* MVS may be used where residual construction moisture is present up to 95% RH, whilst One Coat DPM *Fast* and One Coat DPM *Trade* are suitable for use up to 98% RH.
- Power floated concrete must also be mechanically prepared to achieve a clean, sound, micro-textured, dust-free surface.

Prime the following backgrounds with one neat, undiluted coat of Prime*More* Grip. Allow the primer to dry before applying the flooring compound.

EPOXY DPM

- Must be a flooring grade that is compatible with cementitious products.
- Ensure it is hard, sound and firmly adhered.

METAL (STEEL)

- Must be rigid, corrosion-free and clean.

Prime calcium sulphate/anhydrite screeds with one neat, undiluted coat of Prime*More* CS. Allow the primer to dry before applying the flooring compound.

CALCIUM SULPHATE/ANHYDRITE SCREED

- All laitance and surface contaminants must be completely removed.

Tile-Fixing (Porcelain, Ceramic, & Natural Stone):

- The screed must be confirmed adequately dry (≤85% RH).

Fitting Resilient Floor Coverings:

- The screed must be confirmed dry (≤75% RH).

HEATED CALCIUM SULPHATE/ANHYDRITE SCREED

- All laitance and surface contaminants must be completely removed.
- New heated screeds must be commissioned from 7 days after screed installation and before work commences.
- The screed should be heated slowly and in accordance with the recommendations of the screed manufacturer.

Tile-Fixing (Porcelain, Ceramic, & Natural Stone):

- The screed must be confirmed adequately dry (≤85% RH).
- Switch off underfloor heating 48 hours prior to commencing work.

Fitting Floor Coverings:

- After commissioning, continue to run the underfloor heating until the screed is confirmed dry (≤75% RH).
- Switch off underfloor heating 48 hours prior to commencing work.

ADDITIONAL INFORMATION

Moisture Tolerance: Level*More* Absolute 30 is suitable for use on damp subfloors, provided no surface water is present. It can also be used below damp proof membranes, and when used to pre-smooth textured subfloors, it enhances the coverage of Kelmore DPM.

Underfloor Heating: Level*More* Absolute 30 can be used to encapsulate electric underfloor heating cables which have been adhered to prepared floors. For resilient floor coverings, it should be applied at the thickness recommended by the manufacturer to ensure the floor covering does not suffer heat damage.

After completing installations on backgrounds incorporating underfloor heating, the heating system should not be run for 10 days. Following this period, the floor temperature must be gradually raised to its optimal operating temperature, with an increase of no more than 2ºC per day.

Impervious Backgrounds: To provide an absorbent base for the application of adhesives, when fitting resilient floor coverings, Level*More* Absolute 30 must be applied at a minimum thickness of 3mm.

Adhesive Residues: Only apply Level*More* Absolute 30 at a thickness of 3mm to 6mm over adhesive residues that are hard, sound, well bonded and not softened by water.

Timber Floors: Level*More* Absolute 30 can be used to smooth or level uneven timber floors prior to overlaying with plywood or tile backer boards. The timber floor must be rigid, adequately ventilated and free of all contaminants that could inhibit adhesion and be primed with Prime*More* Grip. Allow the primer to dry before applying the compound, and the compound must be allowed at least 90 minutes to fully dry before fitting the sheets or boards.

Multiple Layers: Where possible, Level*More* Absolute 30 should be applied at the desired thickness in a single application. If required, additional layers - which must not exceed the thickness of the previous layer - may be applied once the compound is walkable and primed with diluted Prime*More* Universal.

Protein-Free: Level*More* Absolute 30 is suitable for use in biologically sensitive areas.

Mixing

Level*More* Absolute 30 is a 2-part product; Level*More* Absolute 30 powder must only be mixed with Level*More* Absolute 30 liquid at a ratio of 20kg powder to 5 litres liquid.

Pour the liquid into a clean bucket, then gradually add the powder whilst mixing thoroughly with a paddle mixer until a smooth, lump-free consistency is achieved. The compound is ready for use immediately after mixing.

Application

Pour the mixed compound onto the prepared floor, then use a trowel, rake or pin leveller to regulate the thickness and guide the product into the desired areas. If the applied thickness allows, a spiked roller may be used within the working time to remove any trapped air and further enhance the surface finish.

Drying

Drying times will vary depending on the porosity of the background, ambient temperature and humidity. When tested to the industry standard temperature of 20°C, Level*More* Absolute 30 can be walked on after 30 minutes; resilient floor coverings can be fitted after 90 minutes, and porcelain, ceramic, and natural stone tiles can be fixed after 45 minutes. Please note that higher temperatures and low humidity will accelerate the drying, whilst lower temperatures and high humidity will delay it.

Coverage

Coverage will vary depending on the texture of the background and the application thickness of the product. The table below shows the approximate coverage of a 20kg bag of Level*More* Absolute 30 when mixed with 5 litres of Level*More* Absolute 30 liquid.

Application Thickness	2mm	3mm	5mm	10mm	20mm
Approximate Coverage	6.7m²	4.5m²	2.7m²	1.35m²	0.67m²

Notes:

- Cementitious products should only be used when both air and background temperatures are 5°C or higher. If the temperature falls below 5°C, the chemical reaction required for the product to set is hindered, dramatically slowing the curing process. Normal setting will only resume once temperatures rise. However, if temperatures drop below freezing before the product has fully set, the integrity and performance of the product will be compromised.

Cleaning: All tools should be cleaned with water after use and before the product sets.

Health and Safety: Safety Data Sheets are available on our website or on request using the contact details below.

Storage and Shelf Life: Both components have a shelf life of 12 months when stored correctly. The powder should be stored in unopened packaging, off the ground, and in cool, dry conditions. The liquid should be stored in unopened packaging, out of direct sunlight and be protected from frost.

BS & EN Standards: Product should be used in accordance with the requirements of the relevant British and European Standards.

Kelmore Ltd, The Dell, Berry Way, Chorley, PR7 6RA
Tel: +44 (**0**)**1257 830511** Web: **www.kelmore.co.uk**
Email: **technical@kelmore.co.uk**

Supplied in the EU by: Kelmore EU Ltd
Tel: +353 (**1**)**263 5959** Web: **www.kelmore.ie**
Email: **technical@kelmore.co.uk**